

1. Scope of this survey

This survey covers the production of yarns spun from staple, tow and uncut top, and the production of stretch, textured, crimped, or bulked filament yarns. Producers and contractors of textured yarns and filament are included in the scope of this survey. Producers of manmade fibers that are extruded into filament without further manufacture are not included.

2. Figures to be reported

Companies with more than one establishment manufacturing the products covered by this survey are requested to complete a separate report form for each location. If you have not received a separate form for each of your establishments, please call the contact shown on the report form or write to the U.S. Census Bureau for additional forms.

Separate reports should be filed for each establishment, for yarns spun on:

- Cotton system (including open end)
- Woolen system
- Worsted system (including American)
- Other systems

If our records indicated that you use more than one system of spinning, separate report forms have been sent to you for each system.

a. Unit of measure

Report all figures in thousands of pounds.

b. Columnar structure of report

This survey requests separate data for yarn that is produced for sale (Section I), produced for own use or on commission (Section II), textured for resale (Section III), or textured for own use or on commission (Section IV).

When posting your figures to the report, please be sure to report the total and distribution information in the correct columns.

SECTION I AND SECTION II — PRODUCTION OF SPUN YARN

- Column 1* — Total yarn production
- Column 2* — Weaving yarn
- Column 3* — Machine knitting yarn
- Column 4* — Carpet and rug yarn
- Column 5* — All other yarn

SECTION III AND SECTION IV — PRODUCTION OF TEXTURED, CRIMPED, TWISTED, OR BULKED FILAMENT YARN

- Column 1* — Total yarn production
- Column 2* — Weaving yarn
- Column 3* — Machine knitting yarn
- Column 4* — Carpet and rug yarn
- Column 5* — All other yarn

For purposes of this report, classify sliver or roving as yarn if it is produced for consumption without spinning.

3. Definitions

Textured, crimped, twisted, or bulked filament yarns — Includes yarns made by the air jet method, false twist principle, the conventional twist method (twist and detwist procedures), the stuffer crimp method, the filament loop method, and the other methods or combinations of methods used to texture filament. Yarns that are thrown only are excluded.

For sale — Shipments to other companies not affiliated with the yarn producing company.

For own use — Yarns consumed at the spinning plant or in other plants under the same or affiliated ownership.

On commission — Shipments of yarns made from fibers owned by other companies that are not under the same ownership or affiliated with the yarn producing plant.

Blends and mixtures — Spun yarn made from more than one fiber is classified according to whether the yarn is chiefly cotton or manmade fiber by weight. Yarn which is more than 36% wool by weight is classified as wool. As examples, a yarn which is 55% cotton and 45% rayon should be classified as chiefly cotton; a yarn which is 40% cotton, 30% rayon, and 30% acetate should be classified as rayon and/or acetate blended yarn.

Blends and mixtures which are by weight 50% manmade fiber and 50% natural fiber, should, for purposes of continuity, be classified in the manmade category. As an example, a yarn which is 50% polyester and 50% cotton should be classified as blends chiefly polyester.

REFERENCE LIST

FORM MA313F		
YARN PRODUCTION		
Product code	Item code	Fiber description
		SECTION I — PRODUCTION OF SPUN YARN FOR SALE
		Cotton
		Carded
3131111332	1101	85% or more cotton
3131111334	1103	All other chiefly cotton blends
		Combed
3131113332	1105	85% or more cotton
3131113334	1107	All other chiefly cotton blends
		Wool and wool blends (36% or more wool including reused and reprocessed wool)
3131119132	1121	Carded (Woolen)
3131119134	1123	Combed (Worsted)
		Manmade fiber yarn
		Cellulosic
3131115132	1131	85% or more rayon and/or acetate
3131115134	1133	All other chiefly rayon and/or acetate blends
3131115136	1136	85% or more lyocell
3131115138	1138	All other chiefly lyocell blends
		Noncellulosic
3131117552	1141	85% or more acrylic
3131117554	1142	Blends, chiefly acrylic with wool (less than 36% wool)
3131117556	1143	Blends, chiefly acrylic with cotton
3131117558	1145	Blends, chiefly acrylic with fibers, except cotton or wool
3131117560	1151	85% or more nylon
3131117562	1153	All other chiefly nylon blends
3131117564	1161	85% or more polyester
3131117566	1163	Blends, chiefly polyester with cotton
3131117568	1165	Blends, chiefly polyester with wool (less than 36% wool)
3131117570	1167	Blends, chiefly polyester with all other fibers
3131117572	1173	Other manmade fiber yarns 85% or more of one fiber
3131117574	1175	All other manmade fiber yarns
3131117576	1181	Silk yarns
3131117578	1191	All other natural fiber yarn (linen, sisal, hemp, ramie, etc.)
		SECTION II — PRODUCTION OF SPUN YARN FOR OWN USE OR ON COMMISSION
		Cotton
		Carded
3131111342	2101	85% or more cotton
3131111344	2103	All other chiefly cotton blends
		Combed
3131113342	2105	85% or more cotton
3131113344	2107	All other chiefly cotton blends

FORM MA313F		
Product code	Item code	Fiber description
		SECTION II — PRODUCTION OF SPUN YARN FOR OWN USE OR ON COMMISSION — Continued
3131119142	2121	Wool and wool blends (36% or more wool including reused and reprocessed wool)
3131119144	2123	Carded (Woolen) Combed (Worsted)
		Manmade fiber yarn
		Cellulosic
3131115142	2131	85% or more rayon and/or acetate
3131115144	2133	All other chiefly rayon and/or acetate blends
3131115146	2136	85% or more lyocell
3131115148	2138	All other chiefly lyocell blends
		Noncellulosic
3131117582	2141	85% or more acrylic
3131117584	2142	Blends, chiefly acrylic with wool
3131117586	2143	Blends, chiefly acrylic with cotton
3131117588	2145	Blends, chiefly acrylic with fibers, except cotton or wool
3131117590	2151	85% or more nylon
3131117592	2153	All other chiefly nylon blends
3131117594	2161	85% or more polyester
3131117596	2163	Blends, chiefly polyester with cotton
3131117598	2165	Blends, chiefly polyester with wool (less than 36% wool)
313111759A	2167	Blends, chiefly polyester with all other fibers
313111759C	2173	Other manmade fiber yarns 85% or more of one fiber
313111759E	2175	All other manmade fiber yarns
313111759G	2181	Silk yarns
313111759J	2191	All other natural fiber yarn (linen, sisal, hemp, ramie, etc.)
		SECTION III — PRODUCTION OF TEXTURED, CRIMPED, TWISTED, OR BULKED FILAMENT YARN FOR SALE
3131125162	3101	Nylon
3131125164	3103	Rayon, acetate, and/or lyocell
3131125166	3105	Polyester
3131125168	3107	Other
		SECTION IV — PRODUCTION OF TEXTURED, CRIMPED, TWISTED, OR BULKED FILAMENT YARN FOR OWN USE OR ON COMMISSION
3131125170	4101	Nylon
3131125172	4103	Rayon, acetate, and/or lyocell
3131125174	4105	Polyester
3131125176	4107	Other